

	QTR Qualification Test Record NORSOK M-650		QTR. No.: 04/2014		
			Rev. No.: 1		
Manufacturer name/address/ Web page:	Officine Binda & Galperti s.r.l. Via Roma, 43 - 23813 Cortenova (Ic) Tel. 0341-901333 – Fax 031-901300 e-mail obg@officinebindaegalperti.com				
Reference standard	NORSOK M-650 Rev.4				
Material designation and MDS No.:	ASTM A 182 F53 according to M630 Ed. 6 – MDS D54 rev.5				
Manufacturing summary doc. No.:	MS 04/2014			Rev. No.: 0	
Products and manufacturing process(es):	Forgings by hammer Flanges Forging according customer drawing up to 116 mm and 500 Kg				
Mandatory conditions and sub-contractors:	Weld & Tests Nde tests and calibrations Sidertest Srl Tests Laboratory Material: ASTM A 182 F53 Cert. ASO SIDERURGICA-Heat 92074				
Other information:	Report FORGING BY PRESS F53 of date 15/10/2014				
Qualification expires:	28/09/2019				
Tested and Qualified Thickness and Weight					
Products and manufacturing process(es):	Test record No.	Tested thickness (mm)	Qualified thickness (mm)	Test piece weight (kg)	Qualified weight (kg)
Forgings by hammer	TR04/2014	116	116 max	250	500
Qualification/Acceptance signatures					
Manufacturer:	Prepared by/Date: 29/09/2014		Checked by/Date: 29/09/2014		
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.					
Qualified/Accepted by (company name/address): DNV GL – MILAN (IT)			Signature/Date: 		